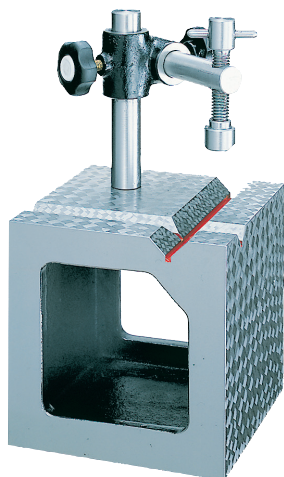


Stock No.559A,559B

## Box type V-block with v-groove clamp

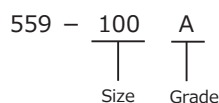
- When measuring a cylindrical workpiece, put the workpiece in the V-groove and fix it with the clamp.
- All surfaces of these blocks are scraped to ensure high parallelism and squareness.
- Grade A and Grade B are available depending on accuracy.



Material : S50C  
Package : Dedicated storage box

Product No	Stock No	Size	L × W × H (mm)	Squareness (±μm)	Parallelism (μm)	Weight (kg)
49-1-100	559-100A	100	100 × 100 × 100	7.0	7.0	3.7
49-2-100	559-100B			14.0	14.0	
49-1-125	559-125A	125	125 × 125 × 125	7.5	7.5	6.0
49-2-125	559-125B			15.0	15.0	
49-1-150	559-150A	150	150 × 150 × 150	8.0	8.0	10.3
49-2-150	559-150B			16.0	16.0	
49-1-200	559-200A	200	200 × 200 × 200	9.0	9.0	30.0
49-2-200	559-200B			18.0	18.0	
49-1-250	559-250A	250	250 × 250 × 250	10.0	10.0	48.0
49-2-250	559-250B			20.0	20.0	
49-1-300	559-300A	300	300 × 300 × 300	11.0	11.0	61.0
49-2-300	559-300B			22.0	22.0	

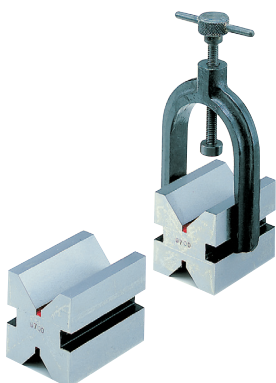
Configuration of stock number



Stock No.586

## Steel V-blocks with clamp

- These blocks are suitable as a jig for the centering of cylindrical workpieces and making of holes.
- The parallelism of the V-planes is within 10 μm.
- All models are hardened. (A clamp is attached to all models.)



Material : S50C  
Package : Dedicated storage box

Product No	Stock No	Size	H × W (mm)	L (mm)	Allowable diameter	Weight (kg)
50-30	586-30	30	30 × 30	40	φ 25	0.8
50-40	586-40	40	40 × 40	50	φ 30	1.5
50-50	586-50	50	50 × 50	60	φ 40	3.0
50-60	586-60	60	60 × 60	70	φ 50	4.5

Configuration of stock number

