500 rpm \rightarrow 1000 rpm \rightarrow 2000 rpm \rightarrow 3000 rpm

A rotary union shall be rotated each time for more than 90 seconds.

As described above, increase the number of revolutions gradually, and check that there are not any reflection, vibrations, heating and abnormal noises.

For details, see a rotary union's catalog attached hereto.

Warranty of MANO CLAMP

The warranty period is one (1) year subject to the normal use.

The air supply pressure is 0.8 MPa maximum.

The use of 1,000,000 workpieces is warranted.

(However, a lead-in pressure (increased force) is 0.6 MPa at the maximum.)

* The contents of this User's Manual are subject to change without prior notice for improvements to usage.