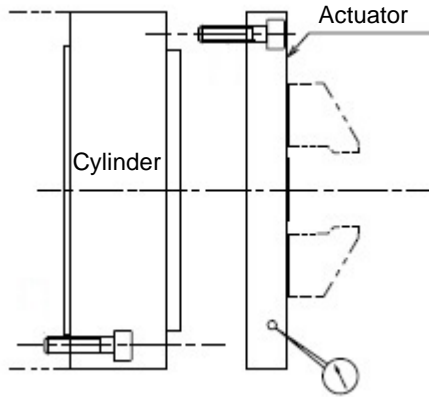


### 3. Attaching the actuator



Attach the actuator and then check that it is centered to a deflection of no larger than about 5 microns.

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## Bolt Tightening Torque

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Attaching bolts for actuator and cylinder (Note)

### ■ Tightening torque

M3: 23 kgf · cm

M4: 53 kgf · cm

M5: 105 kgf · cm

M6: 178 kgf · cm

(For the bolt strength classification, use 12.9.)

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#### **Note:**

**The cylinder attaching bolt is incorporated in the cylinder.  
(For machining only)**