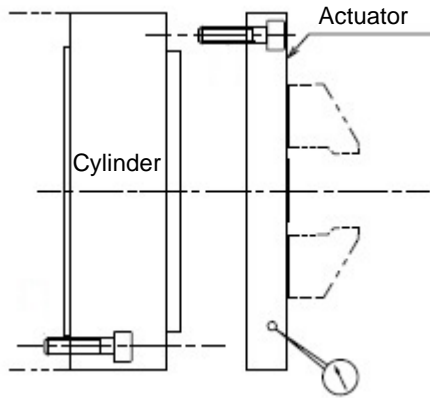


3. Attaching the actuator



Attach the actuator and then check that it is centered to a deflection of no larger than about 5 microns.

Bolt Tightening Torque

Attaching bolts for actuator and cylinder (Note)

■ Tightening torque

M3: 23 kgf · cm

M4: 53 kgf · cm

M5: 105 kgf · cm

M6: 178 kgf · cm

(For the bolt strength classification, use 12.9.)

Note:

**The cylinder attaching bolt is incorporated in the cylinder.
(For machining only)**