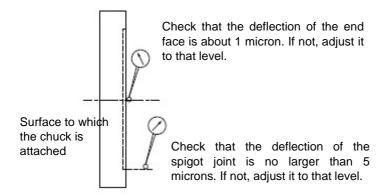
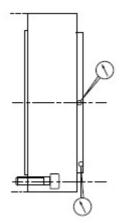
Procedure for Attaching the Actuator and Cylinder

Note: For centering, use a plastic hammer.

1. Checking the attaching surface



2. Attaching and centering the cylinder



Check that the deflection of the end face is no larger than 3 microns. If not, adjust it to that level.

Center the spigot joint to a deflection of about 1 micron.