

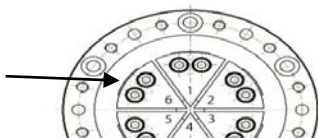
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## Procedure for Shaping Jaws

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1. Attach the blank jaw to MANO CLAMP with hex socket head cap bolts. Coat the mounting bolts with Locktite 242 and then tighten them with a torque wrench.

For 6 jaws, mate the No. 1 jaw with a mating mark on the actuator, and align all jaws clockwise.



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**For the tightening torque, see page 17.**

2. Attach MANO CLAMP to a machine tool. (For attaching MANO CLAMP, see Basic Attachment on page 20.)

### Pneumatic piping

Attach the rotating union securely to the chuck. (For using the rotating union, see page 20.)

Carry out piping with the precision regulator installed in the circuit to make the air pressure variable.

