

## Table of contents

Signal Words-----	1
Precautions for Use -----	2
Structure and Operating Principle -----	7
Movement of Clamp and Operating Principle -----	8
Actuator Replacement-----	10
Actuator Replacement Principle-----	11
Basic Specification -----	12
Procedure for Shaping Jaws -----	13
Jaw Reshaping Procedure -----	15
Procedure for Attaching the Actuator and Cylinder -----	16
Bolt Tightening Torque-----	17
Procedure for Replacing the Actuator-----	18
Using the Rotary Union -----	20
Air Purge of the Rotary Union -----	22
Operation System Diagram -----	23
Precautions for Attaching the Rotary Union-----	24
Warranty of MANO CLAMP -----	25
Troubleshooting -----	26
Data Sheet for MANO CLAMP -----	27