

■ Cutting the jaws

For O.D. clamping:

Cut the jaws to the specified diameter while reducing the air pressure. Continue to decrease the air pressure until the entire jaw surfaces are finished. (In this case, the clamping force decreases.)

For I.D. clamping:

Cut the jaws to the specified diameter while increasing the air pressure. Continue to increase the air pressure until the entire jaw surfaces are finished. (In this case, the clamping force decreases.)

■ Record

Record the jaw finishing pressure and diameter.