
Jaw Reshaping Procedure

■ Attaching the jaws

Apply Loctite 242 (blue-white) to the attaching bolts and then tighten them with a torque wrench.

For the tightening torque, see page 16.

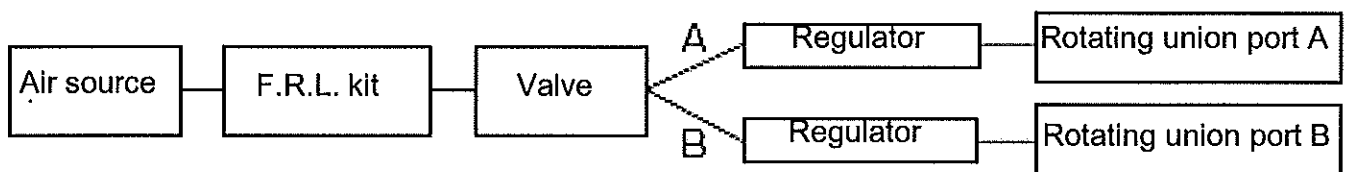
■ Centering

Check that the actuator is centered relative to its circumference. If not, center the actuator. (See page 15).

■ Air source

Attach the rotating union securely to the chuck. (See page 17.)

Set the precision regulator into the circuit to make the air pressure variable and perform piping,



■ Setting the air pressure

Set the air pressure to the value used for the previous finishing.