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## Jaw Reshaping Procedure

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### ■ Attaching the jaws

Apply Loctite 242 (blue-white) to the attaching bolts and then tighten them with a torque wrench.

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**For the tightening torque, see page 16.**

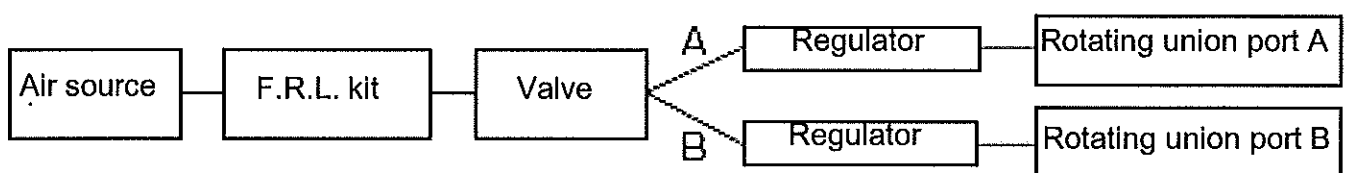
### ■ Centering

Check that the actuator is centered relative to its circumference. If not, center the actuator. (See page 15).

### ■ Air source

Attach the rotating union securely to the chuck. (See page 17.)

Set the precision regulator into the circuit to make the air pressure variable and perform piping,



### ■ Setting the air pressure

Set the air pressure to the value used for the previous finishing.