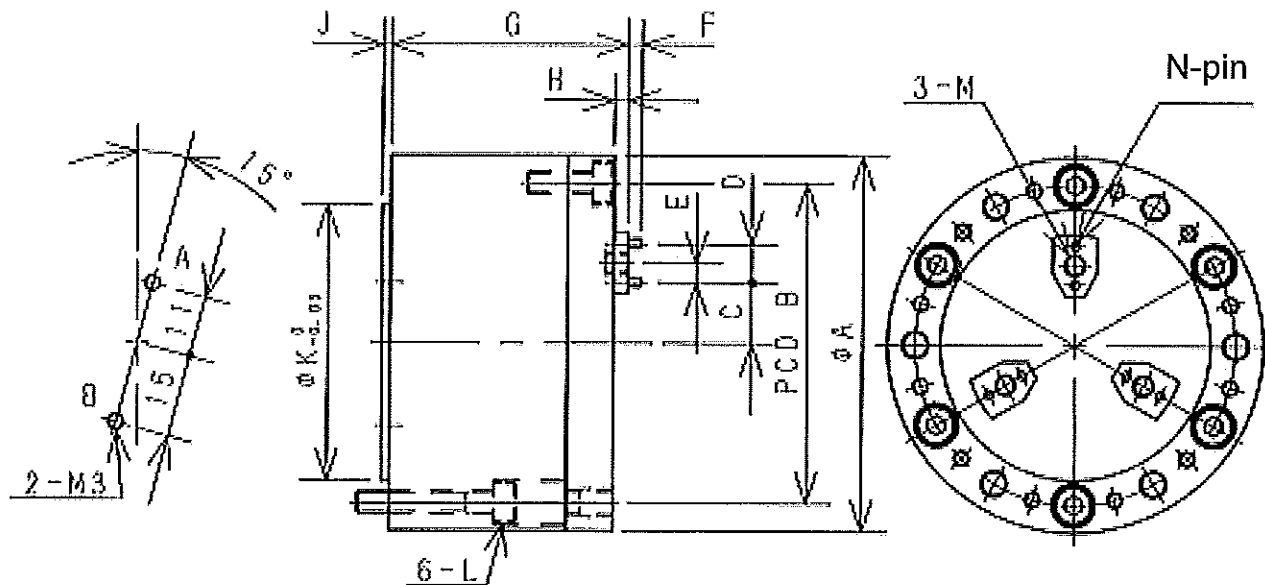


Basic Specification



	A	B	C	D	E	F	G	H	J	K	L	M	N
NV-2	53	44.5	12	-	-	2.5	50	4	1.5	36	M3	M3	1.6
NV-2.4	60	50	9	8	3	2.5	43	2	1.5	40	M3	M3	1.6
NV-2.7	68	58	11	7	3.5	2.5	43	2.5	1.5	50	M4	M4	1.6

Procedure for Shaping Jaws

1. Attach a soft jaw to the soft jaw shaping jig and then attach the jig to the general lathe's scroll chuck. Roughly shape the soft jaw while taking into consideration the finishing allowance of the clamping part including the jaw stroke.
2. Remove the soft jaw from the jig. Use hex socket head cap bolts to attach the soft jaw to VIDA CLAMP. Coat the mounting bolts with Locktite 242 (blue-white) and then tighten them with a torque wrench.

For the tightening torque, see page 14.