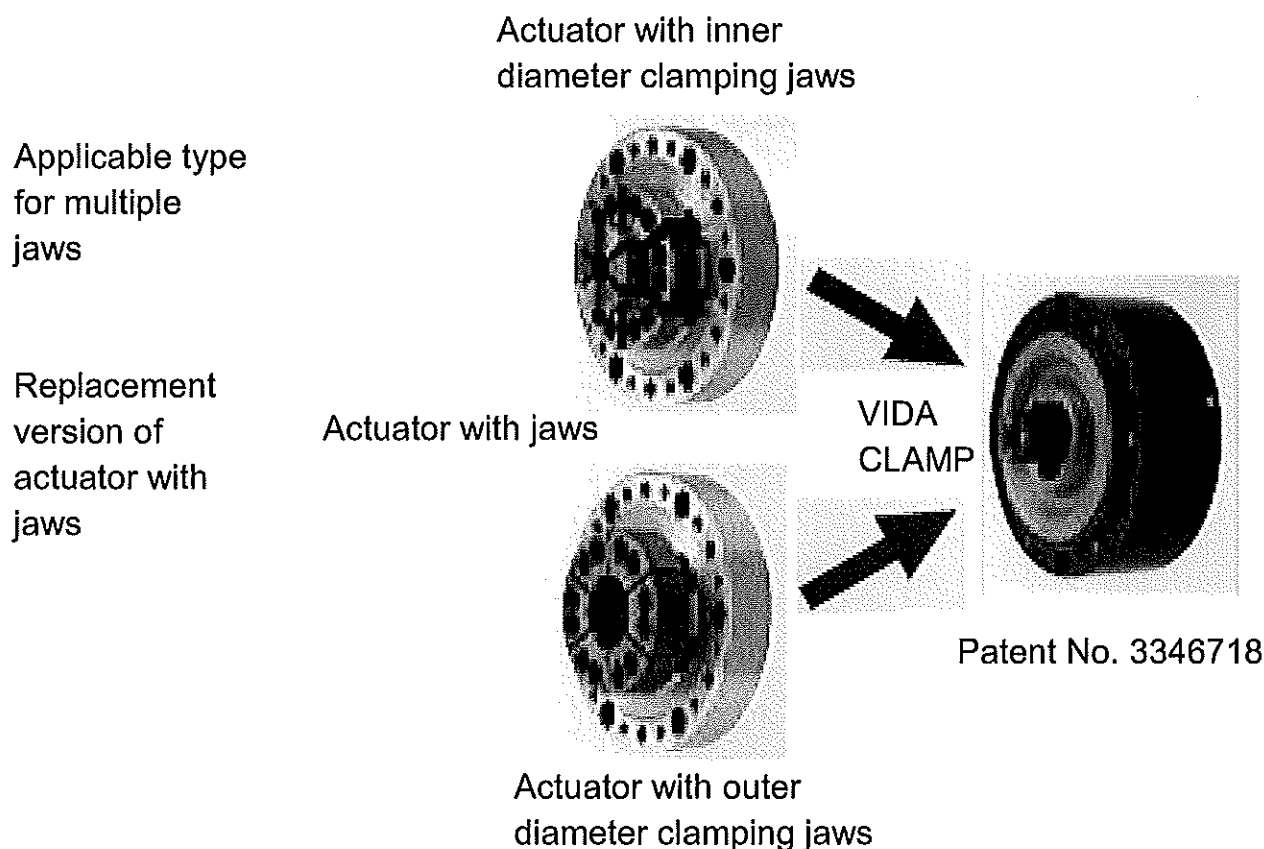


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## Actuator Replacement

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## Actuator Replacement Principle

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The actuator and the cylinder have their respective alignment marks. The actuator has the ○ alignment mark, while the cylinder has the ■ alignment mark. Align these marks, insert the actuator's male and female spigot joints, and then mate the end faces with each other. This completes the engagement. Tighten the actuator attaching bolts to attach the actuator to the cylinder. To replace the actuator, reverse the above steps. This allows you to attach another actuator (with plus jaws) to the cylinder.