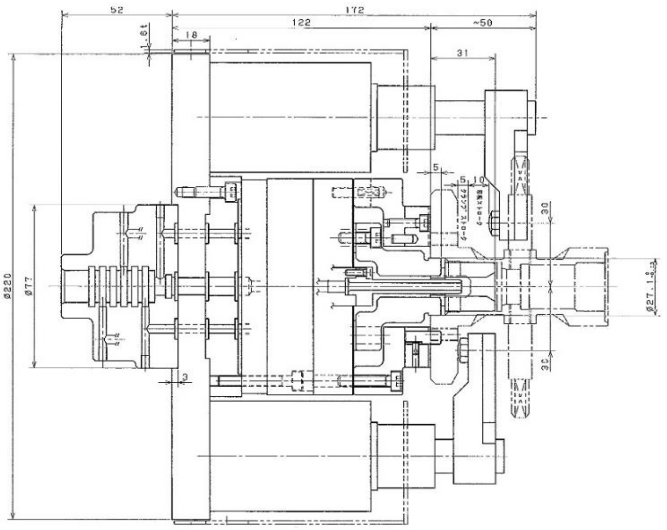
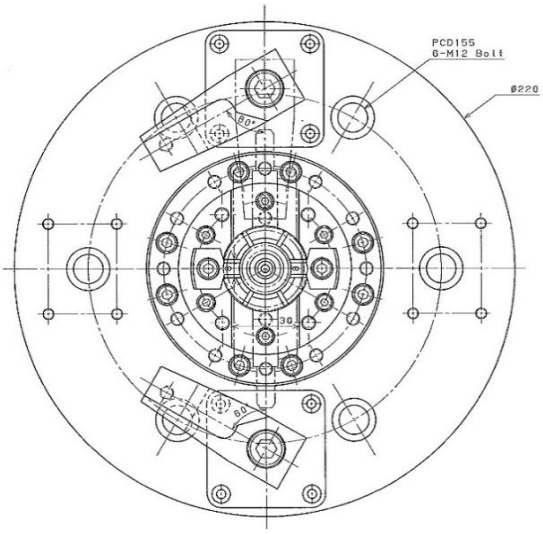
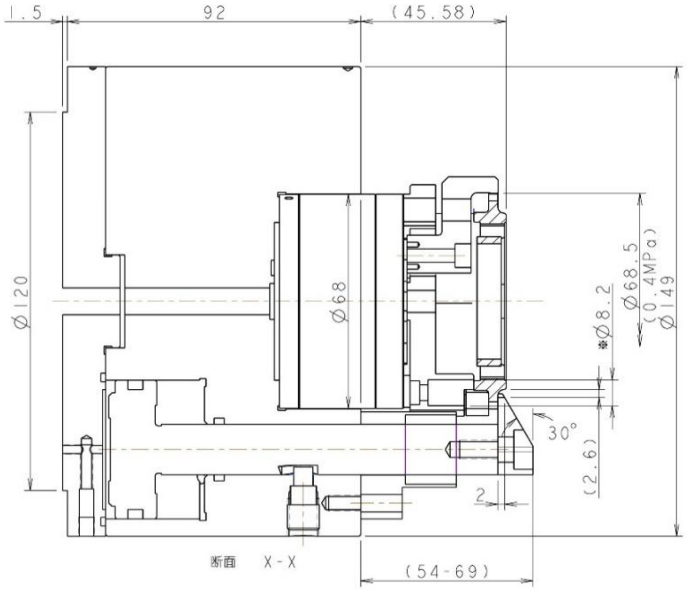
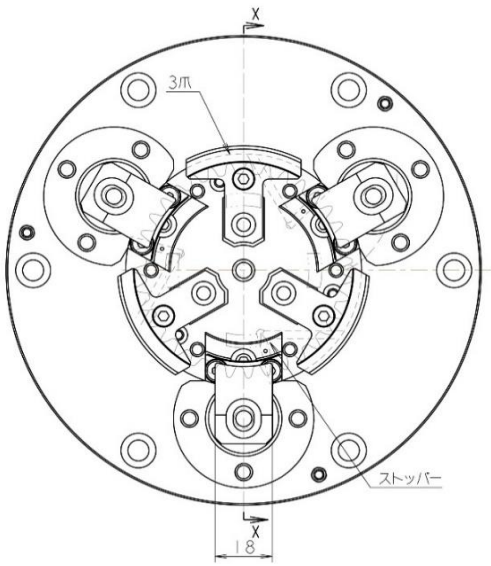
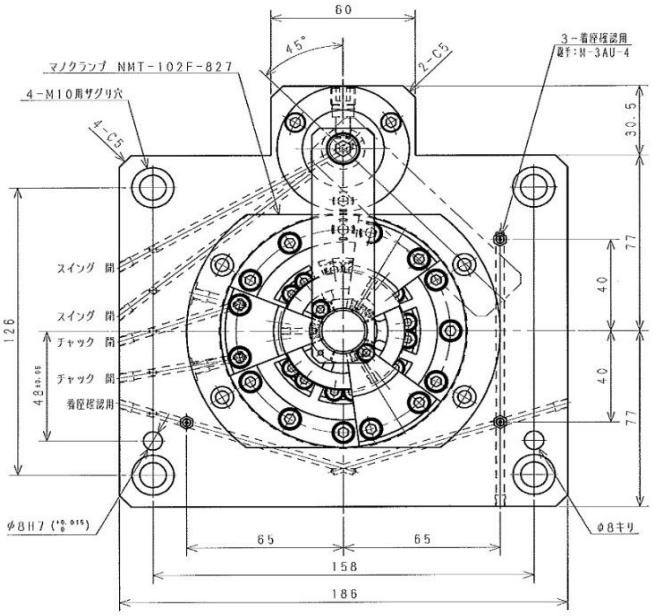
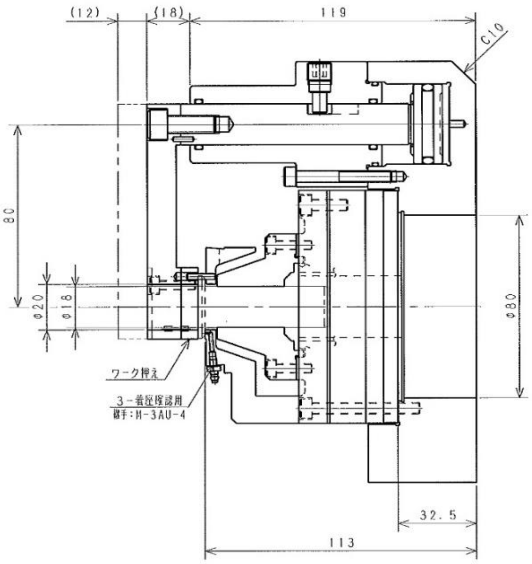

52
172
122
~50
18
31
Ø220
Ø77
Ø27.1
30
30


PCD155
6-M12 Bolt
Ø220
80°
30
60


1.5
92
(45.58)
Ø120
Ø68
※Ø8.2
Ø68.5
(0.4MPa)
Ø149
30°
(2.6)
2
断面 X-X
(54-69)


X
3爪
ストッパー
X
18


60
45°
2-C5
マノクランプ NMT-102F-827
4-M10用サグリ穴
4-C5
3-着座確認用
端子:M-3AU-4
30.5
77
40
40
77
126
スイング 開
スイング 閉
チャック 開
チャック 閉
着座確認用
48±0.05
φ8H7
φ8キリ
65
65
158
186


(12)
(18)
119
C10
80
φ20
φ18
φ80
ワーク押え
3-着座確認用
端子:M-3AU-4
32.5
113